



**MITSUBISHI DIESEL ENGINE
TECHNICAL INFORMATION**

ITEM NO.

T0205-0013E (1/4)

DATE

June, 2012

Specification Sheets of S12A2-T2MPTK Engine (IMO-Tier 2 Certified Engine)

Specification Sheets of S12A2-T2MPTK Engine that is satisfied with IMO-Tier 2 certified engine are enclosed herein.

Revision	First Edition : June , 2012	Engine Engineering Department Engine System Design Section		
		Approved by	Checked by	Drawn by
		T.HASHIGUCHI	T.OGURA	T.O.

GENERAL ENGINE DATA

Type	-----	4-Cycle, Water Cooled	
Aspiration	-----	Turbo-Charged, Inter Cooler (Raw water to Cooler)	
Cylinder Arrangement	-----	60°V	
No. of Cylinders	-----	12	
Bore mm(in.)	-----	150	(5.91)
Stroke mm(in.)	-----	160	(6.30)
Displacement Liter(in. ³)	-----	33.93	(2071)
Compression Ratio	-----	14.5 : 1	
Dry Weight - Engine only - kg(lb)	-----	3720	(8203)
Wet Weight - Engine only - kg(lb)	-----	3946	(8701)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load(Generator Use)			
Hydraulic (std.) or Electric Governor - %	-----	±0.25 or better	
Idling Speed -rpm	-----	600~650	
Maximum Overspeed Capacity - rpm	-----	2400	
Moment of Inertia of Rotating Components J- kg·m ² (lbf·ft ²)	-----	10.65	(1011)
(Includes 21 inch Flywheel)			
Cyclic Speed Variation with Flywheel at	1800rpm	-----	1/552
	1500rpm	-----	1/373

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing - N·m(lbf·ft)	-----	1961	(1447)
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AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)- kPa (in.H ₂ O)	-----	3.92	(15.7)
Maximum Allowable Intake Air Temperature- °C (°F)	-----	45	(113)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - kPa (in.H ₂ O)	-----	4.41	(17.7)
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LUBRICATION SYSTEM

Oil Pressure	at Idle - MPa (psi)	-----	0.2~0.3	(29~43)
	at Rate Speed - MPa (psi)	-----	0.5~0.64	(71~93)
Maximum Oil Temperature- °C (°F)	-----	110	(230)	
Oil Capacity of Marine Pan	High - liter (U.S.gal)	-----	120	(31.7)
	Low - liter (U.S.gal)	-----	92	(24.3)
Total System Capacity (Includes Oil Filter) - liter (U.S.gal)	-----	140	(37.0)	
Maximum Installation Angle	Front Up	-----	11°	
	Front Down	-----	9.5°	
	Maximum Instantaneous Operating Angle	-----	45°	
(Engine Level)	Front Down	-----	24°	
	Side to Side	-----	22.5°	

COOLING SYSTEM

Coolant Capacity - liter (U.S.gal)	-----	100	(26.4)	
(Engine only)				
Maximum External Friction Head at Engine Outlet-MPa(psi)	-----	0.034	(5.0)	
Recommended Static Head of Coolant above Crankshaft Center - m(ft)	MAX.	-----	10	(32.8)
	MIN.	-----	7	(23.0)
	Standard Thermostat (Modulating)Range- °C (°F)	-----	71~85	(160~185)
Maximum Coolant Temperature at Engine Outlet- °C (°F)	-----	95	(203)	
Recommended Coolant Temperature at Engine outlet- °C (°F)	-----	80	(176)	
Minimum Coolant Expansion Space-% of System Capacity	-----	10		
Maximum Coolant Temperature at Inter Cooler Inlet, TK type- °C (°F)	-----	see page 4/4		

The specifications are subject to change without notice.

FUEL SYSTEM

Fuel Injection Pump	-----	Bosch P Type x 2
Maximum Suction Head of Feed Pump - kPa (in. Hg)	-----	14.7 (4.3)
Maximum Level of Fuel Tank - m	-----	5.0
	-----	2.0
Minimum Fuel Oil Supply Pipe Inner Diameter - mm(in.)	-----	20 (0.79)
Minimum Fuel Oil Leak Pipe Inner Diameter - mm(in.)	-----	20 (0.79)

STARTING SYSTEM

Battery Charging Alternator - V-Ah	-----	24-35
Starting Motor Capacity - V -kW	-----	24-7.5×2
Maximum Allowable Resistance of Cranking Circuit - m Ω	-----	1.5
Recommended Minimum Battery Capacity		
At 5°C (41°F) and above - Ah	-----	300
Below 5°C (41°F) through -5°C (23°F)	-----	500
Cranking Ampere of Starter at 5°C (41°F) / -5°C (23°F)		
Static Ampere -A		380 × 2 / 480 × 2
Momentary Ampere -A		680 × 2 / .900 × 2

ACCESSORY EQUIPMENT

Air Cleaner	Silencer Type
Exhaust Manifold	Air Cooled
Turbocharger	Air Cooled
Air Cooler	Raw Water Cooled
Breather	Conduction Type
Governor	Hydraulic PSG Type
Fuel Injection Pump	
Fuel Feed Pump	
Fuel Injection Pipe	Double walled Type
Fuel Injection Nozzle	
Fuel Filter	Paper Element Type
Lubricating Oil Pump	
Lubricating Oil Cooler	
Lubricating Oil Filter(Full-Flow)	Paper Element Type
Lubricating Oil Filter(By-Pass Flow)	Paper Element Type
Oil Pan	Large Capacity,steel
Cooling Water Pump	
Cooling Water Thermostat	
Starter	Earth Float Type
Alternator	Earth Float Type
Stop Solenoid	DC24V-15A
Engine Support	Marine Type
Accessory Drive	Front Drive Pulley

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ENGINE RATING

All data represent net performance according to ISO3046 with standard accessories such as fuel injection pump, water pump L.O. pump and charging alternator under the condition of 100kPa(750 mm Hg), barometric pressure 298K(25°C) ambient temperature and 30% relative humidity.

ITEM	UNIT	Propulsion use			Generator use		
		L	M	H	60Hz	50Hz	
Engine Speed	min ⁻¹	1920	1860	1800	1800	1500	
Test cycle (ISO 8178)		E3	E3	E3	D2	D2	
No. of Cylinders		12					
Bore	mm (in.)	150 (5.91)					
Stroke	mm (in.)	160 (6.30)					
Displacement	liter (in. ³)	33.93 (2071)					
Brake Horse Power	kW (HP)	858 (1150)	776 (1040)	701 (940)	828 (1110)	709 (950)	
Brake Mean Effective Pressure	MPa (psi)	1.58 (229)	1.47 (213)	1.38 (200)	1.63 (236)	1.67 (242)	
Mean Piston Speed	m/s (ft/min)	10.2 (2008)	9.9 (1949)	9.6 (1890)	9.6 (1890)	8.0 (1575)	
Maximum Regenerative Power Absorption Capacity	kW (HP)	107 (143)	100 (134)	93 (125)	93 (125)	68 (91)	
Intake Air Flow	m ³ /min (CFM)	82 (2895)	73 (2578)	66 (2330)	77 (2719)	63 (2225)	
Exhaust Gas Flow	m ³ /min (CFM)	218 (7698)	193 (6815)	174 (6144)	203 (7168)	168 (5932)	
Coolant Flow	liter/min (U.S. GPM)	1160 (306)	1140 (301)	1120 (296)	1120 (296)	1000 (264)	
Coolant(Jacket water) Pressure (water pump outlet)	MPa (psi)	0.19 (27)	0.18 (25)	0.17 (24)	0.17 (24)	0.11 (16)	
Min. Coolant Flow to Inter Cooler (Max. Flow: 950 L/min)	liter/min (U.S. GPM)	560 (148)	540 (143)	520 (137)	520 (137)	440 (116)	
Oil Flow	liter/min (U.S. GPM)	400 (106)	390 (103)	370 (98)	370 (98)	310 (82)	
Radiated Heat to Ambient	kJ/hr (BTU/min)	259760 (4104)	230029 (3634)	206760 (3267)	242214 (3827)	199870 (3158)	
Heat Rejection to Coolant (include water cooled manifold)	kJ/hr (BTU/min)	1818322 (28729)	1610205 (25441)	1447320 (22868)	1695499 (26789)	1399090 (22106)	
Heat Rejection to Inter Cooler (TK Version)	kJ/hr (BTU/min)	346347 (5472)	306706 (4846)	275680 (4356)	322952 (5103)	266493 (4211)	
Heat Rejection to Exhaust	kJ/hr (BTU/min)	3146088 (49708)	2727685 (43097)	2439165 (38539)	2832959 (44761)	2245009 (35471)	
Cooling system	Direct Sea Water Cooling Max. sea water temp. at inter cooler inlet	Max. 32°C					
	Intermediate Fresh Water Cooling Max. fresh water temp. at inter cooler inlet	N/A	N/A	N/A	N/A	N/A	
	Radiator Cooling Max. coolant temp. at inter cooler inlet	N/A	N/A	N/A	N/A	N/A	
Noise Level (1 m height & distance) (excludes, Intake, Exhaust)	dB(A)	-	-	-	-	-	
Maximum No Load Governed Speed	min ⁻¹	2064	2000	1935	1890	1575	

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